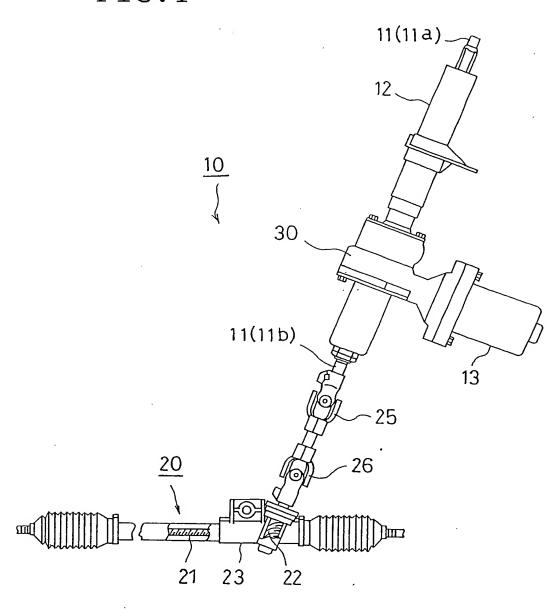
FIG.1



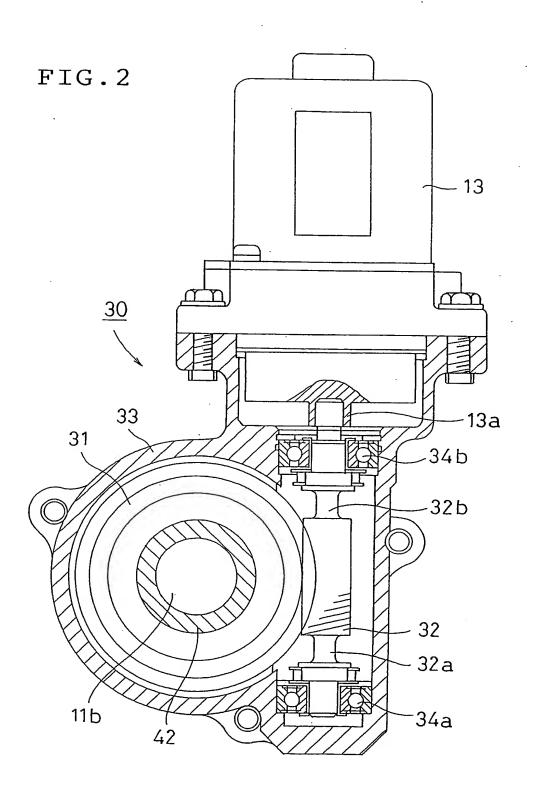


FIG.3

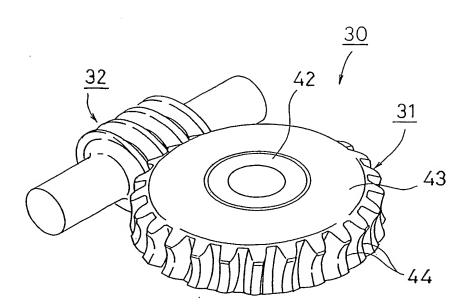


FIG.4

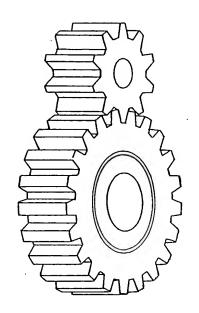


FIG.5

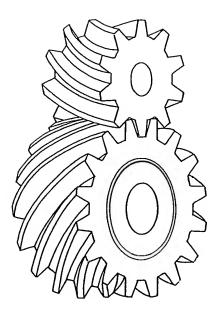


FIG.6

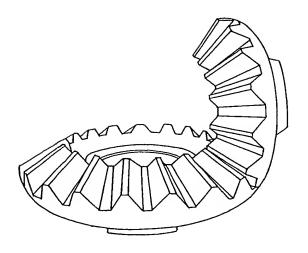


FIG.7

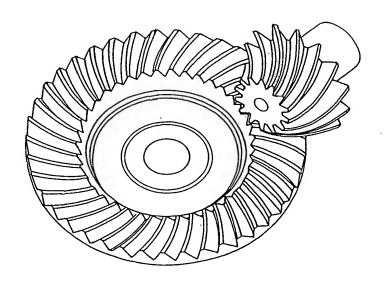


FIG.8

Addition amounts (wt%) of additives relative to base grease in Compositions A to C Composition C 0.5 2 3 Composition B 0.5 0 \sim Composition A 0.5 9 \sim Antioxidant Antirust Wax

FIG. 9

Wear test results

	Example 1	Example 2	Comparative Comparative example 1	Comparative example 2	Comparative example 3	Comparative Comparative Comparative example 3 example 4 example 5	Comparative example 5
GF diameter in resin (μ m)	6	8	10.	13	9	9	13
Wax content (wt%)	9	9	9	9	0	2	0
Maximum load without wear generation (kg)	9.	9	4.5	4.0	3.0	3.5	2.5

${ t FIG.10}$

Durability test results

	Example 1	Example 2	Example 3	Comparative example 1	Comparative example 2	Comparative Comparative example 3 example 4	Comparative example 4	Comparative example 5
Durability test result (Condition I)	100,000 times cleared	100,000 times cleared	100,000 times cleared	Excessive wear amount at 80,000 times	Excessive wear amount at 70,000 times	Excessive wear amount at 40,000 times	Excessive wear amount at 50,000 times	Excessive wear amount at 20,000 times
Durability test result (Condition II)	Operability rejected at 90,000 times	Operability rejected at 80,000 times	100,000 times cleared	Excessive wear amount at 80,000 times	Excessive wear amount at 70,000 times	Excessive wear amount at 40,000 times	Excessive wear amount at 50,000 times	Excessive wear amount at 20,000 times

FIG.11

Test results of dimensional stability and durability

	Example 11	Example 12	Example 13	Comparative example 11	Comparative example 12
Glass fiber diameter (μm)	9	7	9	10	13
Adhessive layer	Absent	Absent	Present	Absent	Absent
	O H07	O H0L:	O H07	O H07	O H07
Umensional stability (Condition A)	300H O	300H O	300H O	300H O	300H ×
	200H O	O H009	O H003	200H ×	200H ×
-	O H0/	O H07	O H07	× H0/	× H0/
Uimensional stability (Condition B)	300H O	300H O	300H O	300H ×	300H ×
	200H ×	200H ×	200H O	200H ×	200H ×
Durability (Condition C)	0	0	0	0	0
Durability (Condition D)	0	0	0	×	×
Durability (Condition E)	0	0	0	0	0
Durability (Condition F)	×	×	0	×	×

Note: "H" behind a number refers to hours.

${ m FIG.12}$

Wear test results

No wear generation | No wear generation; Large wear generation (12 μ m) No wear generation Slight wear generation (2 $\,\mu$ m) Test stopped Test stopped Comparative example 12 33 No wear generation | No wear generation | No wear generation | No wear generation Large wear generation (15 $\,\mu$ m) Slight wear generation (2 μ m) Test stopped Comparative example 11 10 No wear generation | No wear generation | No wear generation | No wear generation | No wear generation No wear generation No wear generation No wear generation μm) Example 12 Slight wear generation (2 $\,\mu$ No wear generation Example 11 9 180MPa 150MPa 160MPa 190MPa 200MPa 170MPa Glass fiber diameter (μ m) Contact surface pressure Pmax